BELL 212 PT6T-3 TYPE RATING WORKBOOK

INTRODUCTION

This workbook is designed to provide a general overview of the Bell 212 with the PT6T-3 Twin-Pac engine. It should be completed over a seven-day period rather than all at once to assist with long-term retention of the material.

I ne	WORKDOOK 18	broken	up into	seven	modules:

Module 1 – Introduction to the Bell 212

Module 2 – Bell 212 Systems

Module 3 – Limitations

Module 4 – Normal Operating Procedures–

Module 5 - Emergency / Malfunction Procedures

Module 6 – Performance Data

Module 7 – Weight and Balance

Each module is based upon specific references which must be read prior to attempting the remainder of the module. Simply answering the questions without a proper review of the material will not ensure detailed understanding of the aircraft and associated systems.

Once the references have been read there are several questions relating to that material to be answered. These questions will be reviewed during ground school and any uncertainties can be clarified at that time.

Name:	Date:
References:	Reviewed & Corrected to 100%
Bell 212 Transition Manual Bell 212 Aircraft Flight Manual	Ву:
2. Bell 212 Aircraft Flight Manual	Signature:
	Date:

Read:

MODULE 1 – INTRODUCTION TO THE BELL 212

	Bell 212 Transition Manual	Section 2 - General Description Section 5 - Airframe
	Bell 212 Flight Manual	General Information pages i-iv
	Bell 212 Manufacturers Data	Section 1 - Systems Description
	Review Questions:	
1.	The main rotor and anti-torque rotor are feathering axi	two bladed type with an
	a) Rigid / over slung	
	b) Semi-rigid / underslung	
	c) Articulated / rigid	
	d) Rigid / articulated	
2.	Overall length of the Bell 212 rotor turni	ing is?
	a) 45 feet	
	b) 57 feet	
	c) 62 feet	
	d) 70 feet	
3.	Main rotor diameter of the Bell 212 is?	
	a) 57 feet	
	b) 45 feet	
	c) 60 feet	
	d) 48 feet	
4.	Define Land as soon as possible:	
_		
5.	Define Land as soon as practical:	
6.	Define 'WARNING'	
7.	Define 'CAUTION'	

8.	The engine installed on Campbell Helicopters Bell 212 aircraft is the Pratt Whitney	
	PT6-B and producesSHP but is de-rated toSHP. What is	
	the purpose of de-rating the engine?	
	a) 1800 1280 makes a lot of power	
	b) 1800 1650 makes power at altitude	
	c) 1800 1360 makes derated power at sea level	
	d) 1800 1290 makes power at altitude	
9.	The power plant consists of two power sections which are identical? TRUE / FALSE	
10.	What is the purpose of the stabilizer bar on the main rotor head?	
	 Acts in a manner that inherent inertia and gyroscopic action and provides stability all flight conditions 	fo
	b) The rigidity of the blade hub unit allows ground resonance	
	c) Preconing allows easy to perform autorotational landings	
	d) Provides smooth control response in all flight modes	
11.	The rigidity of the blade hub unit?	
	 Acts in a manner that inherent inertia and gyroscopic action and provides stability all flight conditions 	fo
	b) Eliminates ground resonance	
	c) Preconing allows easy to perform autorotational landings	
	d) Provides smooth control response in all flight modes	
12.	The transmission provides accessory mounting pads for:	
	a) 2 hydraulic pumps, tach gen, dual rotor brakes, if installed	
	b) 1 hydraulic pump, start gen, rotor brake, if installed	
	c) 2 hydraulic pumps, start gen, dual rotor brakes, if installedd) 2 hydraulic pumps, tach gen, rotor brakes, if installed	
13.	The front of each power section has an accessory gearbox mounted and provides	
	reduction gearing for which components?	
	a) Tach gen, fuel control unit, starter genb) Tach gen, manual fuel control unit, starter gen	
	c) Tach gen, fuel control unit, starter DC bus	
	d) Tach gen, fuel governor, starter gen	
14.	The fuel supply consists of separate fuel cells lower main fuel cells	
	and aft upper fuel cells.	
	a) 6/3/3	
	b) 5/2/3	
	c) 5/3/2	
	d) 4/2/2	

- 15. What is the purpose of the crossfeed lines in the fuel system?
 - a) Connect the two pressure systems allowing either system fuel boost pump to supply pressure to either or both engines
 - b) Connect the two pressure systems allowing neither system fuel boost pump to supply pressure to either or both engines
 - c) Connect the three lower main cells to allow gravity flow of fuel between the three systems
 - d) Connect the two lower main cells to allow gravity flow of fuel between the two systems
- 16. What does the flapper valve do in each lower fuel cell?
 - a) Allows fuel to flow from fuel cell side to side
 - b) Restricts forward movement of the fuel within the cell
 - c) Helps with the ejector pump
 - d) Provides fuel to the quantity probes
- 17. How many fuel probes are there in the fuel system?
 - a) 2-1 fwd 1 aft
 - b) 2 both fwd
 - c) 4 2 upper 2 lower
 - d) 4 2 fwd 2 aft
- 18. How does the flow divider work and what is its purpose?
 - a) Directs metered fuel to the primary & secondary nozzles. Start- primary nozzles only, as N1 (45%N1) increases, fuel is divided to all nozzles
 - b) Directs metered fuel to the primary nozzles only. Start- primary nozzles only, as N1 (35%N1) increases, fuel is divided to all nozzles
 - c) Directs metered fuel to the primary & secondary nozzles. Start- primary nozzles only, as N1 (25%N1) increases, fuel is divided to all nozzles
 - d) Directs metered fuel to the primary & secondary nozzles. Start- primary nozzles only, as N1 (35%N1) increases, fuel is divided to all nozzles
- 19. The Bell 212 has two independent hydraulic systems. What is the difference between #1 and #2 hydraulics?
 - a) #1 hydraulic system controls directional servo only (cyclic) # 2 hydraulic system controls collective and tail rotor
 - b) #1 hydraulic system controls directional servo only (cyclic and Tail rotor) #2 hydraulic system controls collective and cyclic
 - c) #1 hydraulic system controls directional servo only (collective and cyclic) #2 hydraulic system controls the cyclic and tail rotor
 - d) #1 hydraulic system controls directional servo only (cyclic and Tail rotor) #2 hydraulic system controls collective and cyclic

20.	The aircraft electrical system consists of a	VDC battery and two	VDC starter-
	generators powering two main buses,	essential buses, and	non-essential bus.

- a) 28 / 30 / 1 / 2
- b) 24 / 30 / 2 / 2
- c) 24 / 28 / 2 / 2
- d) 28 / 30 / 2 / 1

- 21. Normally, the loss of one generator will cause the NON-ESS DC BUS to fall off line. How can you **regain** your NON-ESS DC services if necessary?
 - a) Switch your ESS BUS to MANUAL
 - b) Reset Gen 1 ESS BUS to MANUAL
 - c) Inverter #3 to Inverter #2 ESS BUS to MANUAL
 - d) Switch your NON -ESS BUS to MANUAL
- 22. The droop compensator system receives mechanical input from the collective. What is its purpose?
 - a) Maintains and stabilizes pre selected Nf RPM selection by changing the position of the lever on the power turbine governors
 - b) Maintains and stabilizes pre selected Nr RPM selection by changing the position of the lever on the #1 governor
 - c) Maintains pre selected governed range Nr RPM selection by changing the position of the lever on the engine fuel control
 - d) Stabilizes pre selected Nr RPM selection by changing the position of the lever on the power turbine fuel control
- 23. How is inter-turbine temperature measured and what function does the T5 Compensator serve?
 - a) By 6 thermo probes (3 each engine) connected to a block, gives a standardized readout
 - b) By 6 thermo probes connected in parallel to a block, gives a digital readout
 - c) By 4 thermo probes connected into a block, gives a TOT readout
 - d) By 8 thermo probes connected in parallel to a block, gives a standardized readout
- 24. What function does the oil-to-fuel heater do?
 - a) It acts as a heat exchanger. Which utilizes heat from the transmission oil to maintain a fuel temp 25.1C 34.2C within a specified range
 - b) It acts as a heat exchanger. Which utilizes heat from the power section oil to maintain a fuel temp 21.1C 32.2C within a specified range
 - c) It acts as a heater. Which utilizes heat from the #1 power section oil to maintain a fuel temp 22.1C-31.2C within a specified range
 - d) It acts as a heater. Which utilizes heat from the power section oil to maintain a fuel temp 23.1C 31.2C within a specified range
- 25. In the event of one engine failing in flight, the good engine will assume the load automatically. How does this occur?
 - a) Clutch drive shaft of that section will assume the drive. The torque control unit will sense N2/Nr droop and increase fuel flow to good engine
 - b) Clutch drive shaft of that section will assume the drive. The torque control unit will sense Nr droop and increase fuel flow to good engine
 - c) Sprague clutch of that section will assume the drive. The torque control unit will sense N2 droop and increase fuel flow to good engine
 - d) Sprague clutch of that section will assume the drive. The torque converter will sense N2/Nr droop and increase fuel flow to good engine

- 26. How does the engine maintain equal torque output from each power section?
 - a) Torque control unit mounted on power section receives torque meter pressure from each power section and controls the governor reset air limits both total torque output and maintains equal torque output of both power sections
 - b) Torque control unit mounted on reduction gearbox receives torque meter pressure from each power section and controls the governor reset air limits both total torque output and maintains equal torque output of both power sections
 - c) Torque adapter mounted on reduction geardrive receives torque meter pressure from each power section and controls the governor reset air limits both total torque output and maintains equal torque output of both power sections

MODULE 2 – BELL 212 SYSTEMS

Read:

Bell 212 Transition Manual Section 3 - Instrumentation

Section 6 - Systems Section 7 - Avionics Section 8 - Utility Systems

Bell 212 Manufacturers Data Section 1 - Systems Description

Review Questions:

- 2.1 When will the BATTERY light on the caution panel illuminate?
 - a) Battery relay open or gen switches in same position
 - b) Battery temp reached 80 C
 - c) Battery relay open or both battery switches in same position
 - d) Battery door open or APU start
- 2.2 A light and audio tone is activated whenever the main rotor RPM falls below 93% NR

TRUE / FALSE

2.3 When the #1 needle on the triple torquemeter reads 20% and #2 needle reads

40%, what value will the XMSN needle indicate?



2.4 Each fuel sump must be drained separately. There is no drain interconnection.

2.5	a) b) c)	l fuel capacity isU.S. gallons orlbs. at 15°C. 220.0 / 1420 212.8 / 1416 218.6 / 1405 216.8 / 1409
2.6	The PT a) b) c) d)	3
2.7	a)b)c)	completes the firewall Ejects small particles up to 5 microns Bypass in the event of icing Allows 25% more airflow past for engine cooling
2.8	Do the	following to drain the fuel filters:
	a)	
	b)	
	c)	
	d)	
	e)	
	f)	
	g)	
2.9	a) b) c)	5
2.10	Excess	ive pressure on the throttle twist grip will prevent the idle stop solenoid from

TRUE / FALSE

retracting.

2.11	Normal flight idle RPM is% N1 speed. a) 63% +/- 1% b) 58% +/- 2% c) 60% +/- 2% d) 61% +/- 1%
2.12	Throttle interaction is normal with the 212. During start the throttle friction must be used to keep this interaction from causing the other throttle to move.
	TRUE / FALSE
2.13	The N2 is maintained at a pre-selected value whenever the collective is increased or decreased because of a) Droop compensator maintains the pre selected Nf RPM by changing N2 power turbine governor control b) Nr governor maintains the pre selected Nf RPM by changing N1 power turbine governor control c) Droop compensator maintains the pre selected NR RPM by changing power turbine fuel control d) Collective pitch bellcrank maintains the pre selected Nr RPM by changing N2 power turbine governor control
2.14	Fuel is distributed around the gas generator case by the fuel flow divider. The flow divider is comprised of fuel nozzles made up of primary nozzles and secondary nozzles. a) 14 /7 /7 b) 10 /5 /5 c) 12 /6/6 d) 16 /8/8
2.15	Fuel flows to the primary fuel nozzles initially during the start sequence. When will flow commence at the secondary nozzles? a) 25% N1 b) 30% N1 c) 35% N1 d) 38% N1
2.16	The 3 ignition components of each power section consists of: a) Exciter box b) Starter gen c) 2 ignition leads d) 2 spark igniters e) Power relay switch
2.17	The automatic fuel control unit (AFCU) controls the speed of the a) Nf power turbine b) Gas generator c) Torque transducer d) Torque switch

2.18	The manual fuel control unit (MFCU) is mounted on the accessory gearbox along with the fuel pump and AFCU. In automatic and manual modes the MFCU is designed to:			
	Auto	matic:		
	Manı	ıal:		
2.19		•		que control system to restrict fuel flow keeping imum dual and OEI values.
			7	TRUE / FALSE
MOD	ULE 3	- LIMITATIO	ONS	
Read:				
	Bell 2	212 Transition	Manual	Section 4 - Operating Limitations
	Bell 2	212 Flight Ma	nual	Section 1 - Limitations
	Bell 2	212 Manufac	turers Data	Nil
Reviev	v Que	stions:		
3.1	What	are the maxii	num placarded lin	nits on the following instruments?
	a)	N1	%	
	b)	N2	%	
	c)	NR	%	
	d)	ITT _	oC oC	
	e)	OEI Q	%	
	f)	XMSN Q_	%	
	g)	Fuel Press	PSI	
	h)	Hyd Press	PSI	

	i)	Hyd TempoC
3.2	What a	re the following 10 second transient limits?
	N2	% N1%
3.3	a)b)c)d)	operate heater above C OAT 15 18 20 21
3.4	exceed a) b) c)	in published single engine maximum performance, generator loads should not amps each during twin engine operation. 150 75 80 100
3.5	a) b) c)	a generator-assisted start is carried out, momentary loading above amps can be expected. 150 250 300 350
3.6	Choose a) b) c) d) e) f) g) h)	GOV MANUAL XMSN OIL PRESS XMSN OIL TEMP FUEL FILTER BATTERY TEMP ROTOR BK GEN OVHT C BOX TEMP C BOX OIL PRESS

Campbe 3.7	ell Helicopters Ltd. – Bell 212 Type rating Workbo The maximum sea level ambient temper	ook vature for approved operation is	2017-001
0.7	OC and decreases with altitu		
	2 C / 1000 ft. The minimum ambient ter		$^{\mathrm{o}}\mathrm{C}$
	for any altitude.	mperature for approved operation is	
	a) +45 / -50		
	b) +52 / -54		
	c) +50 / -50		
	d) +55 / -45		
3.8	VNE decreaseskts /ft	of altitude above ft density	altitude.
	a) 3/3000/5000		
	b) 5 / 1000 / 3000		
	c) 3/3000/5000		
	d) 3 / 1000 / 3000		
3.9	The minimum and maximum (red line)	of the #1 hydraulic pressure is	psi.
	a) 600 – 1100		- 1
	b) 500 – 1000		
	c) 600 - 1000		
	d) 500 - 1100		
3.10	Vne with doors open /removed is	kts.	
	a) 110		
	b) 80 c) 90		
	d) 85		
	-,		
MOD	ULE 4 - OPERATING PROCEDURES	3	
Read:			
	Bell 212 Transition Manual	Section 4 - Operating Limitations	
	Bell 212 Flight Manual	Section 2 - Normal Procedures	
	Bell 212 Manufacturers Data	Nil	
Reviev	v Questions:		
4.1	With the crossfeed in NORMAL during	flight and one fuel boost pump fails, v	vhat
	should the failed pump pressure be obse		
		solenoid opens – pressure normal	
	b) Momentary drop in pressure unti	l flow switch opens – pressure normal	
		differential valve opens – pressure nor	
	d) Momentary drop in pressure unti	l crossfeed valve opens – pressure nor	rmal

<u>Campb</u> 4.2	The no		engage the starter; check that	is indicating;
		ice fuel at or above	% N1;	
	,	NR / 15%		
		Oil pressure / 12%		
		Fuel pressure / 13%		
	u)	Oil pressure / 15%		
4.3			OC not to exceed	oC forseconds;
	,	1190 C / 820C 2 sec		
	,	1090 C / 810C 4 sec 1190 C / 815C 4 sec		
	,	1090 C / 810C 2 sec		
	a)	1090 C / 810C 2 sec	onas	
4.4	_	_	%N1; and confirm flight idle	rpm to be%
	,	55% / 61% +/- 1		
	,	50% / 60% +/- 1		
	,	55% / 61% +/- 2		
	d)	50% / 60% +/- 2		
4.5			ome on line following a start could	d be caused by:
		Starter engaged		
	,	ESS BUS offline		
	,	Inverter #1 offline		
	d)	NAV AC switch in B	SUS #2 position	
4.6	Under	what 2 circumstances	would you switch the Fuel INTCC	ON to OPEN?
	a)	Low fuel light		
			hutdown or fuel malfunction	
	,	Fuel contamination		
	d)	Fuel boost pump fail	are	
4.7		-	illuminate at approximately	lbs of fuel
	remain	ing in either side.		
	a)	100		
	b)	120		
	c)	140		
	d)	180		
4.8			r assurance check to be carried ou	-
	is 2000	oft and OAT is 15 C.	Describe the procedure for engine	#1:
	a)	Max N1	%	
	·			
	b)	Max ITT	oC	
	c)	Heater	_;	
	d)	Eng #1 N2	<u>%</u> ;	
	e)	Eng #1 Q	%;	
	,	·		

<u>Camp</u>	bell Helic	copters Ltd. – Bell 212 Type rating Wo Stabilize for		2017-001
	g)	Note engine #1 N1 and ITT.		
	Engi	ne #1 N1 is 93% and the ITT is	740 °C. Is this engine within limits?	
		YES	S / NO	
4.8	Activ	rating a FIRE PULL handle resu	ults in:	
	a)			
	b)			
	c)			
	d)	_		
		- EMERGENCY AND MA	LFUNCTION PROCEDURES	
Read		212 Transition Manual	Nil	
	Bell 2	212 Flight Manual	Section 3 – Emergency / Malfunction Proce	edures
	Bell 2	212 Manufacturers Data	Nil	
Revie	ew Que	stions:		
5.1	a	ng OEI flight, 70% torque can b 2 ½ minutes 5 minutes	be maintained for	

5.2	If eithe	pters Ltd. – Bell 212 Type rating Workbook 2017-001 er power-section fails to light-off within seconds after introduction of
	fuel:	<u> </u>
	αl.	
	a)	
	b)	
	c)	
	d)	
	ω _j	
	e)	
	After N	N1 has decreased to zero, allowseconds for fuel to drain from
		. Conduct a DRY MOTORING RUN before attempting another start.
	•	45 seconds
	b)	15 seconds
	c)	25 seconds
	d)	30 seconds
- 2	Vne	siste an automolilo dia
5.3		th an external load iskts up to 10,000 ft density altitude.
	,	75 kts
	c)	
	d)	80 kts
5.4	#1 ana	ine is running and a start is made on the other engine. What would you suspect
J. 4	•	Faulty if #2 engine N2 RPM indicated higher than the Nr and the corresponding
	_	was near zero (both N1 speeds indicate normally)?
	_	Sprague clutch failed to engage
		Bad Nr and torque gauge
		BUSS #2 switch – OFF
	d)	Turn gen #2 –ON then things will return to normal
	What	ramastina action should be comised out?
	w nat c	corrective action should be carried out?
	a)	·
	b)	_

5.5	Following a single engine failure, the collective is lowered to control the Nr and the Nr increased to maximum beep. To secure the failed engine before a decision has been made to restart, do the following:			
	a)			
	b)			
	c)			
	d)			
	e)			
	f)			
	g)			
5.6	If the MAIN fire bottle is used and the fire lights do not extinguish in seconds, activate			
5.7	After engine failure, if a restart is to be attempted, it is recommended to start in the AUTOMATIC / MANUAL fuel mode.			
5.8	With one engine in AUTO and one in MANUAL, maintain the torque on the MANUAL engine % below the engine in AUTOMATIC and monitor rpm to avoid overspeeding. a) 4% - Rotor rpm b) 2% - Rotor rpm c) 4% - XMSN Torque d) 2% - XMSN Torque			
5.9	On the annunciator panel you identify that the ENG 1 FUEL LOW light is illuminated. What does this indicate? a) Fuel valve closed closed. Open Interconnect valve b) Fuel remaining is approximately 140 lbs c) Fuel remaining is approximately 240 lbs d) Open fuel crossfeed to override close			
5.10	In cruise flight, pulling 75% torque, you have a governor failure to the high side. Describe the indications High engine RPM High NR			

Torque split
High N1 and ITT

5.11 Describe the corrective action if the #1 PART SEP OFF light is illu	ımınated
--------------------------------------------------------------------------	----------

- a) Check RPM WARN and PART SEP#1 circuit breakers in. Position PART SEP#1 switch to OVRD ON
- b) Position PART SEP#1 switch to OVRD ON

5.12 The ENG OUT light illuminates whenever

- a) 51% +/- 2
- b) 52% +/- 2
- c) 53% +/- 2
- d) 55% +/- 1
- 5.13 When flying the Bell 212 with a fixed pitch tailrotor pedal problem **in forward flight**, the position of the nose of the aircraft can be manipulated through alternative control inputs:
 - a) a reduction in throttle will _____
 - b) raising the collective will
 - c) slowing forward speed will _____
 - d) decreasing N2 will _____

MODULE 6 - PERFORMANCE DATA

Read:

Bell 212 Transition Manual Section 11 - Performance Data

Bell 212 Flight Manual Section 4 - Performance

Bell 212 Manufacturers Data Nil

Review Questions:

- 6.1 Operating in the twin-engine mode in the green area of the single-engine H-V diagram means a safe landing can be made in the event of an engine failure if there is a:
 - a) Smooth level surface
 - b) Landing zone ahead
 - c) Light enough internal payload
- 6.2 When hovering, the Bell 212 has a critical relative wind azimuth from _______ degrees to______ degrees. This is caused by _______
 - a) 40-135 quadrant may cause LTE
 - b) 35-140 quadrant may cause LTE
 - c) 35-140 quadrant may cause Vortex ring state
 - d) 40-135 quadrant may cause Vortex ring state

3	TIOVELL	ոն լաբ	is considered to be	at	it skid neight.	
		2 ft				
	,	4 ft				
	,	5 ft				
	,	6 ft				
	u)	OIL				
4	You are altitude		0 ft PA with an OA feet.	T of +25°C.	What is the density	
	a)	7100				
	b)	7400				
	c)	6800				
	d)	7900				
5	AUW?		lbs.	00° and OAT	Γ is +25°C. What is you	r maximum
	,	11200				
		10300				
		10800				
	d)	11000	lbs			
5	You ha	ve been	tasked to lift some	personnel fr	om a confined area surre	ounded by 200
	foot tre	es on a	nearby mountain.	OAT is +250	C and PA is 6500 ft. Wh	nat is your
	maxim	um AU	W?	lbs.		
	a)	9300				
	b)	9600				
	c)	10100				
	d)	10300				
7	Your A	UW is	10200 lbs, PA is 22	200 feet, and	OAT is +22°C.	
	What is	s your tv	vin-engine takeoff	climbout spec	ed?KIAS. Assu	ming
	takeoff	power,	initial rate of climb	is	Ft/Min.	
		36 kts				
	b)	39kts	1900			
	,	40 kts				
		35 kts				
3					single-engine height-ve priate torque setting is d	
	a)					
	Сij	_				
	b)	_				

7.5 Compute the following weight and balance:

	Weight	Station	Moment
Empty weight	6130	144.0	
Pilot	200		
Co-pilot	200		
4 Pax (4-man seat)	800		
5 Pax (5-man seat)	1000		
2 Pax (right 2-man seat)	400		
Fuel	1400		

What is th	e longitudinal	CG?

Is the CG within limits? YES / NO

7.6 Compute the following weight and balance:

	Weight	Station	Moment
Empty weight	6600	144.0	
Pilot	170		
Co-pilot	180		
4 Skiers (4-man seat)	800		
5 Skiers (5-man seat)	1000		
2 Skiers (2-man seat, left)	400		
Ski basket	300	119.5	
Fuel	1100		

Where is the CG?		_inches
Is the CG within limits?	YES / NO	

7.7 Compute the **lateral** CG (Ski basket lateral station at 67.5 inches).

	Weight	Station	Moment
Empty weight	6600	.42	
Pilot	170		
Co-pilot	180		
4 Skiers (4-man seat)	800		
5 Skiers (5-man seat)	1000		
2 Skiers (2-man seat, left)	400		
Ski basket	300	67.5	
Fuel	1100		_

Where is the lateral CG?	inches. Is the CG within limits?